



QUILL PUNCHES/ CORE PIN BLANKS

MATERIAL: TOOL STEEL (TS)

OHTS, 58-60 RC, HEADS DRAWN OVER 1/16 DIA.

HIGH SPEED STEEL (HSS)

M-2, 60-63 RC

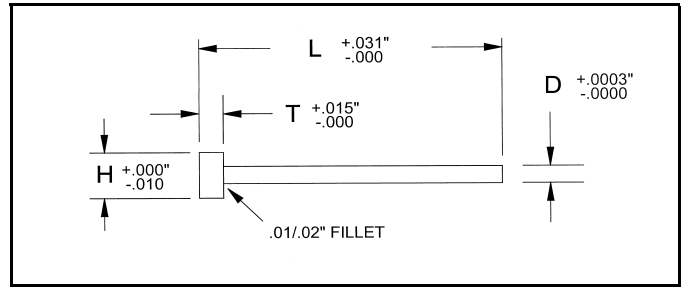
PRECISION FORM - GROUND

SQF TYPE: FRACTIONAL DIAMETERS

SQD TYPE: DECIMAL DIAMETERS .030" THROUGH .374" IN .001" INCREMENTS. DIAMETERS IN .0001" INCREMENTS CAN BE MADE TO ORDER. ADD \$35.00 SET-UP CHARGE.

HOW TO ORDER: EXAMPLES					
Qty.	Type	Dia.	X	Length	Steel
50	SQF	.0937	X	2-1/2	TS
100	SQD	.136	X	2-1/2	HSS

2-1/2" Lengths



SQF TYPE: FRACTIONAL BLANKS

D BODY DIA. FRACTIONAL	H HEAD DIA.	T HEAD THICK	L OVERALL LENGTH	NET PRICE EACH PER QUANTITY (US\$)										
				TOOL STEEL					HIGH SPEED STEEL					
				100	50-99	25-49	10-24	1-9	100	50-99	25-49	10-24	1-9	
.0625"	*3/32	1/8	2-1/2"											
.0937"	5/32	1/8	2-1/2"	1.84	2.05	2.21	2.65	3.53	2.38	2.63	2.84	3.34	4.35	
.1250"	3/16	1/8	2-1/2"											
.1562"	7/32	1/8	2-1/2"											
.1875"	1/4	1/8	2-1/2"	1.97	2.17	2.38	2.81	3.70	2.55	2.78	3.01	3.52	4.53	
.2187"	9/32	1/8	2-1/2"											
.2500"	5/16	1/8	2-1/2"	2.17	2.39	2.58	3.01	3.92	2.78	3.02	3.25	3.74	4.78	
.3125"	7/16	3/16	2-1/2"	2.68	2.88	3.07	3.54	4.47	3.73	3.97	4.22	4.75	5.84	
.3750"	1/2	3/16	2-1/2"	2.81	3.01	3.23	3.69	4.62	3.97	4.22	4.45	4.99	6.11	

* Optional Head Diameter of 1/8 can be made to order. Price upon quotation

SQD TYPE: DECIMAL DIAMETERS IN .001" INCREMENTS

D BODY DIA. DECIMAL	H HEAD DIA.	T HEAD THICK	L OVERALL LENGTH	NET PRICE EACH PER QUANTITY (US\$)										
				TOOL STEEL					HIGH SPEED STEEL					
				100	50-99	25-49	10-24	1-9	100	50-99	25-49	10-24	1-9	
.030" - .062"	*3/32	1/8	2-1/2"											
.063" - .093"	5/32	1/8	2-1/2"	2.17	2.47	2.73	3.38	4.30	2.86	3.19	3.49	4.25	5.30	
.094" - .124"	3/16	1/8	2-1/2"											
.126" - .156"	7/32	1/8	2-1/2"											
.157" - .187"	1/4	1/8	2-1/2"	2.33	2.60	2.87	3.54	4.47	3.02	3.36	3.64	4.42	5.49	
.188" - .218"	9/32	1/8	2-1/2"											
.219" - .249"	5/16	1/8	2-1/2"	2.68	2.96	3.23	3.89	4.84	3.42	3.73	4.04	4.82	5.92	
.251" - .312"	7/16	3/16	2-1/2"	3.10	3.38	3.65	4.35	5.31	4.05	4.37	4.69	5.50	6.61	
.313" - .374"	1/2	3/16	2-1/2"	3.22	3.52	3.79	4.50	5.47	4.29	4.60	4.93	5.75	6.90	

* Optional Head Diameter of 1/8 can be made to order. Price upon quotation

QUANTITY DISCOUNTS
Based on one size, one shipment, and one destination
Over 300 Pieces Call For Pricing